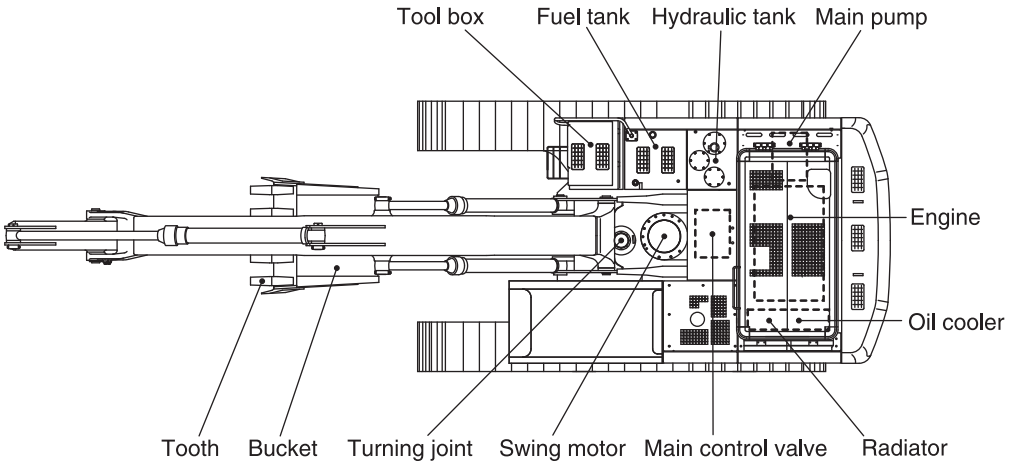
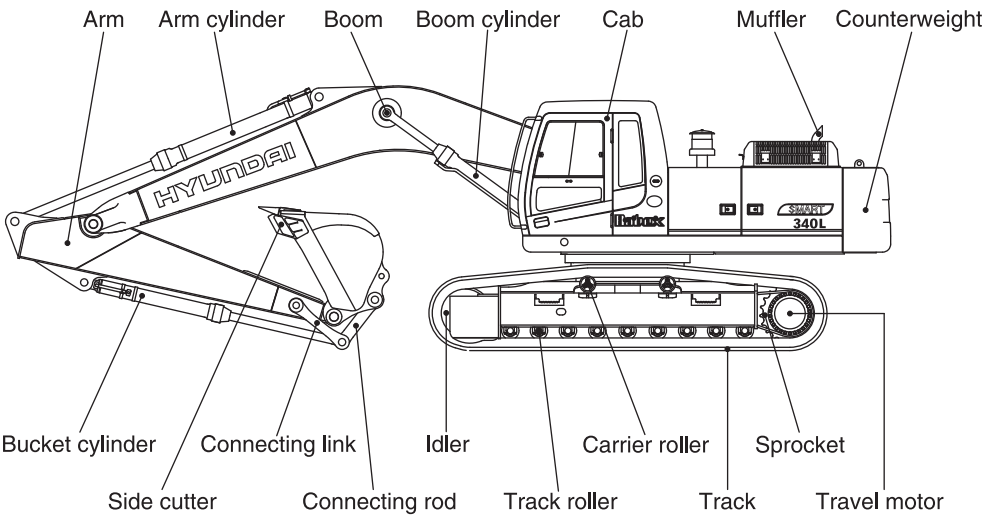
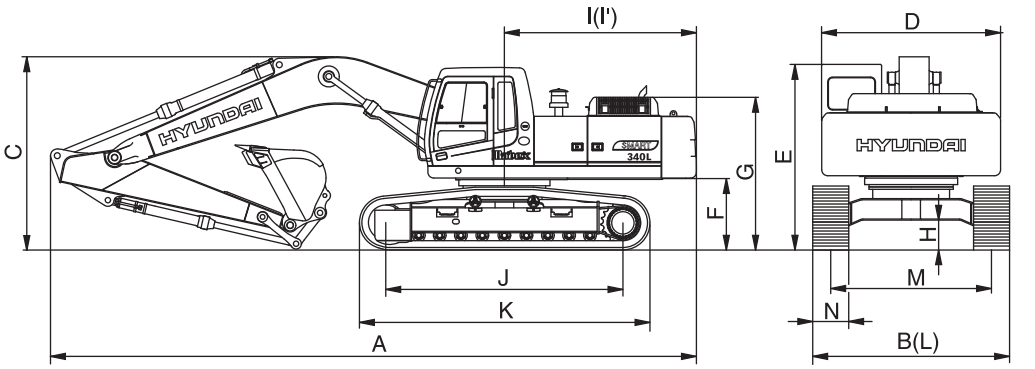
1. MAJOR COMPONENT





34072SP01

- **6.45m(21' 2") BOOM, 2.2m(7' 3") ARM**

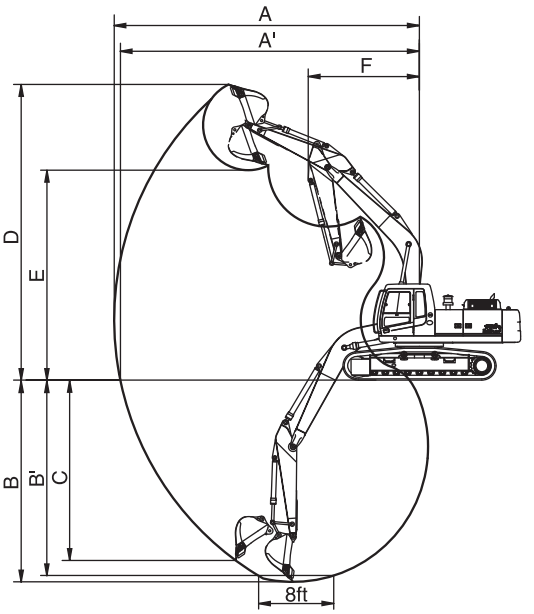


34072SP02

Description		Unit	Specification
Operating weight		kg(lb)	33800(74520)
Bucket capacity(SAE heaped)		$m^3(yd^3)$	2.10(2.75)
Overall length	A	mm(ft-in)	11430(37' 6")
Overall width, with 600mm shoe	B		3280(10' 9")
Overall height	C		3630(11' 11")
Superstructure width	D		2980(9' 9")
Overall height of cab	E		3090(10' 2")
Ground clearance of counterweight	F		1200(3' 11")
Engine cover height	G		2600(8' 6")
Minimum ground clearance	H		500(1' 8")
Rear-end distance	I		3400(11' 2")
Rear-end swing radius	I'		3460(11' 4")
Distance between tumblers	J		4030(13' 3")
Undercarriage length	K		4940(16' 2")
Undercarriage width	L		3280(10' 9")
Track gauge	M		2680(8' 10")
Track shoe width, standard	N		600(24")
Travel speed(Low/high)		km/hr(mph)	3.3/5.5(2.1/3.4)
Swing speed		rpm	9.5
Gradeability		Degree(%)	35(70)
Ground pressure(600mm shoe)		$kgf/cm^2(psi)$	0.65(9.24)

3. WORKING RANGE

Â 6.45m(21' 2") BOOM



34072SP03

Description		6.45m(21' 2") Boom		
		2.2m(7' 3")Arm	2.65m(8' 8")Arm	3.2m(10' 6") Arm
Max digging reach	A	10230mm (33' 7")	10730mm (35' 2")	11140mm (36' 7")
Max digging reach on ground	A'	10010mm (32' 10")	10520mm (34' 6")	10940mm (35'11")
Max digging depth	B	6310mm (20' 8")	6830mm (22' 5")	7370mm (24' 2")
Max digging depth (8ft level)	B'	6110mm (20' 1")	6660mm (21' 10")	7210mm (23' 8")
Max vertical wall digging depth	C	4320mm (14' 2")	5050mm (16' 7")	6360mm (20' 10")
Max digging height	D	9830mm (32' 3")	10120mm (33' 2")	10310mm (33' 10")
Max dumping height	E	6890mm (22' 7")	7040mm (23' 1")	7240mm (23' 9")
Min swing radius	F	4840mm (15' 11")	4740mm (15' 7")	4470mm (14' 8")
Bucket digging force	SAE	199.1[217.2] kN	←	←
		20300[22150] kgf	←	←
		44750[48820] lbf	←	←
	ISO	225.6[246.1] kN	←	←
		23000[25050] kgf	←	←
		50710[55320] lbf	←	←
Arm crowd force	SAE	204.0[222.5] kN	156.9[171.2] kN	132.4[144.4] kN
		20800[22660] kgf	16000[17480] kgf	13500[14730] kgf
		45860[50030] lbf	35270[38480] lbf kN	29760[32470] lbf
	ISO	211.8[231.1] kN	162.8[177.6] kgf	136.3[148.7] kN
		21600[23530] kgf	16600[18080] lbf	13900[15160] kgf
		47620[51950] lbf	36600[39930] kN	30640[33430] lbf

[ ] : Power boost

4. WEIGHT

Item	R340L	
	kg	lb
Upperstructure assembly	15300	33730
Main frame weld assembly	2680	5900
Engine assembly	920	2030
Main pump assembly	250	550
Main control valve assembly	200	440
Swing motor assembly	310	680
Hydraulic oil tank assembly	230	510
Fuel tank assembly	230	510
Counterweight	6600	14550
Cab assembly	310	680
Radiator total assy	280	620
Lower chassis assembly	11950	26350
Track frame weld assembly	3970	8750
Swing bearing	435	960
Travel motor assembly	360	790
Turning joint	50	110
Tension cylinder	205	450
Idler	250	550
Sprocket	83	180
Carrier roller	35	80
Track roller	56	120
Track-chain assembly(600mm standard triple grouser shoe)	1880	4150
Front attachment assembly(6.45m boom, 3.2m arm, 2.1m^3 SAE heaped bucket)	6550	14440
6.45m boom assembly	2710	5970
3.2m arm assembly	1320	2910
1.44m^3 SAE heaped bucket	1450	3196
Boom cylinder assembly	280	620
Arm cylinder assembly	380	840
Bucket cylinder assembly	270	570
Bucket control linkage assembly	370	820

5. LIFTING CAPACITIES

1) 6.45m(21' 2") boom, 2.2m(7' 3") arm equipped with 2.10m³(SAE heaped) bucket and 600mm (24") triple grouser shoe.

◦ : Rating over-front ◦ : Rating over-side or 360 degree

Load point height		Load radius								At max. reach		
		3.0m(10ft)		4.5m(15ft)		6.0m(20ft)		7.5m(25ft)		Capacity		Reach
												m(ft)
7.5m (25ft)	kg									*6140	4950	7.99
	lb									*13540	10910	(26.2)
6.0m (20ft)	kg					*7290	*7290	*6760	5430	*6200	3890	8.87
	lb					*16070	*16070	*14900	11970	*13670	8580	(29.1)
4.5m (15ft)	kg			*11110	*11110	*8480	7790	*7260	5230	5520	3340	9.39
	lb			*24490	*24490	*18700	17170	*16010	11530	12170	7360	(30.8)
3.0m (10ft)	kg					*9930	7200	*7980	4960	5180	3080	9.61
	lb					*21890	15870	*17590	10930	11420	6790	(31.5)
1.5m (5ft)	kg					*11150	6730	7770	4700	5140	3040	9.56
	lb					*24580	14840	17130	10360	11330	6700	(31.4)
Ground Line	kg			*16550	10200	10940	6460	7590	4530	5420	3210	9.23
	lb			*36490	22490	24120	14240	16730	9990	11950	7080	(30.3)
-1.5m (-5ft)	kg			*16000	10250	10870	6400	7540	4490	6150	3680	8.59
	lb			*35270	22600	23960	14110	16620	9900	13560	8110	(28.2)
-3.0m (-10ft)	kg	*19750	*19750	*14600	10480	*10920	6510			*7140	4750	7.54
	lb	*43540	*43540	*32190	23100	*24070	14350			*15740	10470	(24.7)
-4.5m (-15ft)	kg	*15770	*15770	*11820	10940							
	lb	*34770	*34770	*26060	24120							

Note 1. Lifting capacity are based on SAE J1097 and ISO 10567.
2. Lifting capacity of the ROBEX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
3. The load point is a hook located on the back of the bucket.
4. *indicates load limited by hydraulic capacity.

2) 6.45m(21' 2") boom, 2.65m(8' 8") arm equipped with 2.10m³(SAE heaped) bucket and 600mm (24") triple grouser shoe.

◦ : Rating over-front ◦ : Rating over-side or 360 degree

Load point height		Load radius										At max. reach		
		3.0m(10.0ft)		4.5m(15.0ft)		6.0m(20.0ft)		7.5m(25.0ft)		9.0m(30.0ft)		Capacity		Reach
														m(ft)
7.5m (25.0ft)	kg											*5660	4350	8.53
	lb											*12480	9590	(28.0)
6.0m (20.0ft)	kg							*6280	5490			5690	3480	9.35
	lb							*13850	12100			12540	7670	(30.7)
4.5m (15.0ft)	kg			*10130	*10130	*7920	7860	*6830	5250			5050	3010	9.84
	lb			*22330	*22330	*17460	17330	*15060	11570			11130	6640	(32.3)
3.0m (10.0ft)	kg			*13280	11390	*9400	7230	*7600	4950	5800	2480	4740	2780	10.05
	lb			*29280	25110	*20720	15940	*16760	10910	12790	7670	10450	6130	(33.0)
1.5m (5.0ft)	kg			*15570	10410	*10730	6700	7730	4660	5650	3340	4700	2730	10.01
	lb			*34330	22950	*23660	14770	17040	10270	12460	7360	10360	6020	(32.8)
Ground Line	kg			*16360	10050	10850	6370	7510	4450			4930	2870	9.70
	lb			*36070	22160	23920	14040	16560	9810			10870	6330	(31.8)
-1.5m (-5.0ft)	kg	*15210	*15210	*16110	10030	10720	6260	7420	4370			5520	3250	9.10
	lb	*33530	*33530	*35520	22110	23630	13800	16360	9630			12170	7170	(29.9)
-3.0m (-10.0ft)	kg	*21030	*21030	*14990	10210	10810	6330	7510	4460			*6780	4080	8.12
	lb	*46360	*46360	*33050	22510	23830	13960	16560	9830			*14950	8990	(26.6)
-4.5m (-15.0ft)	kg	*17350	*17350	*12640	10620	*9240	6630					*6280	6120	6.58
	lb	*38250	*38250	*27870	23410	*20370	14620					*13850	13490	(21.6)

Note 1. Lifting capacity are based on SAE J1097 and ISO 10567.
2. Lifting capacity of the ROBEX series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
3. The load point is a hook located on the back of the bucket.
4. *indicates load limited by hydraulic capacity.

LIFTING CAPACITY

Boom : 6.45m (21' 2")
Arm : 3.2 m (10' 8")
Bucket : 2.1 m^3 SAE heaped
Shoe 600mm Triple Grouser with 6.6 ton CWT

Robex340L / LH

Rating over-front
Rating over-side or 360 degree

Load point height (m/ft)		Load radius												At max. reach		
		1.5m(5.0ft)		3.0m(15.0ft)		4.5m(15.0ft)		6.0m(20.0ft)		7.5m(25.0ft)		9.0m(30.0ft)		Capacity		Reach
																m (ft)
7.5 m	kg									*4880	*4880			*5500	1360	9.06
25.0 ft	lb									*10760	*10760			*12130	9610	(29.7)
6.0 m	kg									*6000	*6110			5730	3630	9.84
20.0 ft	lb									*13230	*13470			12630	8000	(32.3)
4.5 m	kg							*7490	*7490	*6640	5860	*5070	4150	5180	3220	10.31
15.0 ft	lb							*16510	*16510	*14640	12920	*11180	9140	11410	7100	(33.8)
3.0 m	kg					*12430	12610	*9090	7980	*7490	5540	6350	4000	4910	3010	10.52
10.0 ft	lb					*27400	27800	*20040	17600	*16510	12210	14000	8810	10820	6630	(34.5)
1.5 m	kg					*15210	11540	*10610	7440	8360	5230	6180	3840	4860	2960	10.48
5.0 ft	lb					*33530	25440	23390	16400	18440	11530	13620	8470	10710	6520	(34.4)
Ground Line	kg			*9720	*9720	*16620	11010	11630	7070	8100	5010	6050	3710	5030	3060	10.19
	lb			*21430	*21430	*36640	24270	25630	15590	17860	11040	13340	8170	11080	6740	(33.4)
-1.5 m	kg	*10800	*10800	*13710	*13710	*16830	10870	11430	6890	7970	4880			5500	3380	9.63
-5.0 ft	lb	*23810	*23810	*30230	*30230	*37100	23970	25190	15190	17570	10760			12120	7450	(31.6)
-3.0 m	kg	*14530	*14530	*18410	*18410	*16100	10940	11420	6890	7970	4890			6480	4040	8.74
-10.0 ft	lb	*32030	*32030	*40590	*40590	*35490	24120	25170	15190	17570	10780			14290	8910	(28.7)
-4.5 m	kg			*20220	*20220	*14270	11220	10560	7070					*6880	5490	7.37
-15.0 ft	lb			*44580	*44580	*31460	24730	23280	15590					*15170	12100	(24.2)
-6.0 m	kg					*10450	10450									6.58
-20.0 ft	lb					*23040	23040									(21.6)

NOTES :

1. Lifting Capacity are based on SAE J1097, ISO 10567.
2. Lifting Capacity of the Robex Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
3. The load point is a hook (standard equipment) located on the back of the bucket.
4. (*) Indicates load limited by hydraulic capacity.

HYUNDAI
CONSTRUCTION EQUIPMENT
INDIA

9UN9-80120·

9UN9-80120 LIFTING CHART 2.1

LIFTING CAPACITY

Boom : 6.45m (21' 2")
Arm : 3.2 m (10' 8")
Bucket : 1.44 m^3 SAE heaped
Shoe 600mm Triple Grouser with 6.6 ton CWT

Robex340L / LH

Rating over-front
Rating over-side or 360 degree

Load point height (m/ft)		Load radius												At max. reach		
		1.5m(5.0ft)		3.0m(15.0ft)		4.5m(15.0ft)		6.0m(20.0ft)		7.5m(25.0ft)		9.0m(30.0ft)		Capacity		Reach
																m (ft)
7.5 m	kg									*4880	*4880			*5500	1360	9.06
25.0 ft	lb									*10760	*10760			*12130	9610	(29.7)
6.0 m	kg									*6000	*6110			5730	3630	9.84
20.0 ft	lb									*13230	*13470			12630	8000	(32.3)
4.5 m	kg							*7490	*7490	*6640	5860	*5070	4150	5180	3220	10.31
15.0 ft	lb							*16510	*16510	*14640	12920	*11180	9140	11410	7100	(33.8)
3.0 m	kg					*12430	12610	*9090	7980	*7490	5540	6350	4000	4910	3010	10.52
10.0 ft	lb					*27400	27800	*20040	17600	*16510	12210	14000	8810	10820	6630	(34.5)
1.5 m	kg					*15210	11540	*10610	7440	8360	5230	6180	3840	4860	2960	10.48
5.0 ft	lb					*33530	25440	23390	16400	18440	11530	13620	8470	10710	6520	(34.4)
Ground Line	kg			*9720	*9720	*16620	11010	11630	7070	8100	5010	6050	3710	5030	3060	10.19
	lb			*21430	*21430	*36640	24270	25630	15590	17860	11040	13340	8170	11080	6740	(33.4)
-1.5 m	kg	*10800	*10800	*13710	*13710	*16830	10870	11430	6890	7970	4880			5500	3380	9.63
-5.0 ft	lb	*23810	*23810	*30230	*30230	*37100	23970	25190	15190	17570	10760			12120	7450	(31.6)
-3.0 m	kg	*14530	*14530	*18410	*18410	*16100	10940	11420	6890	7970	4890			6480	4040	8.74
-10.0 ft	lb	*32030	*32030	*40590	*40590	*35490	24120	25170	15190	17570	10780			14290	8910	(28.7)
-4.5 m	kg			*20220	*20220	*14270	11220	10560	7070					*6880	5490	7.37
-15.0 ft	lb			*44580	*44580	*31460	24730	23280	15590					*15170	12100	(24.2)
-6.0 m	kg					*10450	10450									6.58
-20.0 ft	lb					*23040	23040									(21.6)

NOTES :

1. Lifting Capacity are based on SAE J1097, ISO 10567.
2. Lifting Capacity of the Robex Series does not exceed 75% of tipping load with the machine on firm, level ground or 87% of full hydraulic capacity.
3. The load point is a hook (standard equipment) located on the back of the bucket.
4. (*) Indicates load limited by hydraulic capacity.

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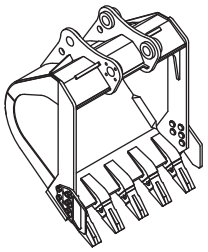
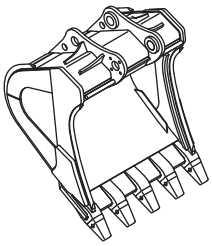
9UN9-80110 LIFTING CHART 1.44

6. BUCKET SELECTION GUIDE

1) GENERAL BUCKET

Â General bucket	Â Rock-heavy duty bucket
	
2.10m³ SAE heaped bucket	L' 1.44m³ SAE L' 1.62m³ SAE heaped bucket

Capacity		Width		Weight	6.45m (21' 2") boom		
SAE heaped	CECE heaped	Without side cutter	With side cutter		2.2m (7' 3") arm	2.65m (8' 8") arm	3.2m(10' 6") arm
2.10m³ (2.75yd³)	1.90m³ (2.49yd³)	1710mm (67.3")	1830mm (72.0")	1505kg (3320lb)			
L' 1.44m³ (1.88yd³)	1.25m³ (1.64yd³)	1290mm (50.8")	-	1510kg (3330lb)			
L' 1.62m³ (2.12yd³)	1.43m³ (1.87yd³)	1590mm (62.6")	-	1540kg (3400lb)			

L' : Rock - Heavy duty bucket

Applicable for materials with density of 2000kgf/m³ (3370lbf/yd³) or less

Applicable for materials with density of 1600kgf/m³ (2700lbf/yd³) or less

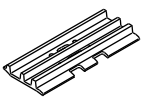
Applicable for materials with density of 1100kgf/m³ (1850lbf/yd³) or less

7. UNDERCARRIAGE

1) TRACKS

X-leg type center frame is integrally welded with reinforced box-section track frames. The design includes dry tracks, lubricated rollers, idlers, sprockets, hydraulic track adjusters with shock absorbing springs and assembled track-type tractor shoes with triple grousers.

2) TYPES OF SHOES

Model	Shapes		Triple grouser	
				
R340L	Shoe width	mm(in)	600(24)	600 HD
	Operating weight	kg(lb)	33800(74520)	34200(75400)
	Ground pressure	kgf/cm (psi)	0.65(9.24)	0.66(9.39)
	Overall width	mm(ft-in)	3280(10' 9")	3280(10' 9")

3) NUMBER OF ROLLERS AND SHOES ON EACH SIDE

Item	Quantity
Carrier rollers	2EA
Track rollers	9EA
Track shoes	48EA

4) SELECTION OF TRACK SHOE

Suitable track shoes should be selected according to operating conditions.

Method of selecting shoes

Confirm the category from the list of applications in **table 2**, then use **table 1** to select the shoe. Wide shoes(Categories B and C) have limitations on applications. Before using wide shoes, check the precautions, then investigate and study the operating conditions to confirm if these shoes are suitable.

Select the narrowest shoe possible to meet the required flotation and ground pressure. Application of wider shoes than recommendations will cause unexpected problem such as bending of shoes, crack of link, breakage of pin, loosening of shoe bolts and the other various problems.

※ **Table 1**

Track shoe	Specification	Category
600mm triple grouser	Standard	A
600mm HD triple grouser	Option	B

※ **Table 2**

Category	Applications	Precautions
A	Rocky ground, river beds, normal soil	· Travel at low speed on rough ground with large obstacles such as boulders or fallen trees
B	Normal soil, soft ground	· These shoes cannot be used on rough ground with large obstacles such as boulders or fallen trees · Travel at high speed only on flat ground · Travel slowly at low speed if it is impossible to avoid going over obstacles

8. SPECIFICATIONS FOR MAJOR COMPONENTS

1) ENGINE

Item	Specification
Model	HYUNDAI D6AC-C
Type	4-cycle turbocharged charger air cooled diesel engine
Cooling method	Water cooling
Number of cylinders and arrangement	6 cylinders, in-line
Firing order	1-5-3-6-2-4
Combustion chamber type	Direct injection type
Cylinder bore × stroke	130 × 140mm(5.12" × 5.51")
Piston displacement	11149cc(680cu in)
Compression ratio	17 : 1
Rated gross horse power(SAE J1995)	276Hp at 1900rpm(206kW at 1900rpm)
Maximum torque	120kgf · m(868lbf · ft) at 1400rpm
Engine oil quantity	27.3 ℓ (7.2U.S. gal)
Dry weight	920kg(2030lb)
Low idling speed	800 ± 50rpm
High idling speed	2050 + 50rpm
Rated fuel consumption	152.9g/Hp · hr at 1900rpm
Starting motor	24V-5.5kW
Alternator	24V-70A
Battery	2 × 12V × 160Ah

2) MAIN PUMP

Item	Specification
Type	Variable displacement tandem axis piston pumps
Capacity	2 × 149.5cc/rev
Maximum pressure	330kgf/cm² (4690psi)[360kgf/cm² (5120psi)]
Rated oil flow	2 × 254.2 ℓ /min (67.2U.S. gpm/ 55.9U.K. gpm)
Rated speed	1700rpm

[ ]: Power boost

3) GEAR PUMP

Item	Specification
Type	Fixed displacement gear pump single stage
Capacity	15cc/rev
Maximum pressure	35kgf/cm^2(500psi)
Rated oil flow	25.5 ℓ /min(6.7U.S. gpm/5.6U.K. gpm)

4) MAIN CONTROL VALVE

Item	Specification
Type	9 spools
Operating method	Hydraulic pilot system
Main relief valve pressure	330kgf/cm^2(4690psi) [360kgf/cm^2(5120psi)]
Overload relief valve pressure	390kgf/cm^2(5550psi)

[ ]: Power boost

5) SWING MOTOR

Item	Specification
Type	Axial piston motor
Capacity	169.4cc/rev
Relief pressure	290kgf/cm^2(4120psi)
Braking system	Automatic, spring applied hydraulic released
Braking torque	70kgf · m(505lbf · ft)
Brake release pressure	30~50kgf/cm^2(430~710psi)
Reduction gear type	2 - stage planetary
Swing speed	9.5rpm

6) TRAVEL MOTOR

Item		Specification	
Type		Variable displacement axial piston motor	
Relief pressure		330kgf/cm^2(4700psi)	
Capacity(max / min)	Gear ratio	154.8/88.5cc/rev	72.978
Reduction gear type		3-stage planetary	
Braking system		Automatic, spring applied hydraulic released	
Brake release pressure		9kgf/cm^2(128psi)	
Braking torque		40kgf · m(290lbf · ft)	

7) REMOTE CONTROL VALVE

Item		Specification
Type		Pressure reducing type
Operating pressure	Minimum	6.5kgf/cm²(92psi)
	Maximum	26kgf/cm²(370psi)
Single operation stroke	Lever	61mm(2.4in)
	Pedal	123mm(4.84in)

8) CYLINDER

Item		Specification
Boom cylinder	Bore dia × Rod dia × Stroke	ø 150 × ø 105 × 1480mm
	Cushion	Extend only
Arm cylinder	Bore dia × Rod dia × Stroke	ø 160 × ø 110 × 1685mm
	Cushion	Extend and retract
Bucket cylinder	Bore dia × Rod dia × Stroke	ø 140 × ø 100 × 1285mm
	Cushion	Extend only

※ **Discoloration of cylinder rod can occur when the friction reduction additive of lubrication oil spreads on the rod surface.**

※ **Discoloration does not cause any harmful effect on the cylinder performance.**

9) SHOE

Item		Width	Ground pressure	Link quantity	Overall width
R340L	Standard	600mm(24")	0.65kgf/cm²(9.24psi)	48	3280mm(10' 9")
	Option	700mm(28")	0.57kgf/cm²(8.11psi)	48	3380mm(11' 1")
		800mm(32")	0.50kgf/cm²(7.11psi)	48	3480mm(11' 5")
		900mm(36")	0.45kgf/cm²(6.40psi)	48	3580mm(11' 9")

10) BUCKET

Item		Capacity		Tooth quantity	Width	
		SAE heaped	CECE heaped		Without side cutter	With side cutter
R340L	Standard	2.10m³(2.75yd³)	1.90m³(2.49yd³)	5	1710mm(67.3")	1830mm(72.0")
	Option	⊙1.44m³(1.88yd³)	1.25m³(1.63yd³)	5	1290mm(50.8")	-
		⊙1.62m³(2.12yd³)	1.43m³(1.87yd³)	5	1590mm(62.6")	-

⊙ : Rock - Heavy duty bucket

9. RECOMMENDED OILS

Use only oils listed below or equivalent.
Do not mix different brand oil.

Service point	Kind of fluid	Capacity ℓ (U.S. gal)	Ambient temperature ℃ (°F) -20 (-4)	-10 (14)	0 (32)	10 (50)	20 (68)	30 (86)	40 (104)
Engine oil pan	Engine oil	27.3(7.2)			SAE 30				
				SAE 10W					
				SAE 10W-30					
				SAE 15W-40					
Swing drive	Gear oil	11(2.9)							
				SAE 85W-140					
Final drive		5.5×2 (1.5×2)							
Hydraulic tank	Hydraulic oil	Tank; 210(55.5) System; 320(84.5)		ISO VG 32					
				ISO VG 46					
				ISO VG 68					
Fuel tank	Diesel fuel	600(158)		ASTM D975 NO.1					
				ASTM D975 NO.2					
Fitting (Grease nipple)	Grease	As required		NLGI NO.1					
				NLGI NO.2					
Radiator (Reservoir tank)	Mixture of antifreeze and water 50 : 50	45(12)		Ethylene glycol base permanent type					

SAE : Society of Automotive Engineers
API : American Petroleum Institute
ISO : International Organization for Standardization
NLGI : National Lubricating Grease Institute
ASTM : American Society of Testing and Material